

**Abstract**

The present invention relates to a filter bag (1) for a vacuum cleaner, comprising a tubular bag with a closed free end area (13) and an opposed, at least partially closed area (2) as well as with a retaining plate, the bag (1) being made from a bag material having at least one non-woven layer, and the at least partially closed area (2) is folded forming a bottom (9), plies of the bag material which lie the one above the other being formed in areas, and is at least partially closed by a weld seam (6) extending centrally in the bottom (9), the plies of the bag material which lie the one above the other being at least partially connected to one another.